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SWA6A-6
Job Sheet 192893



See
job #
195137

Part No: SWA6A-6

Job Qty: 1 pcs

Part Name: Electric Swivel 6,000 lb Safe Work Load (2,721 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/3/19

Job Tracking No: RA546

Due Date: 4/10/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: DWG SWA6A Rev. E IPP Rev. A 18.05.24 new issue DP Verify DD/IPP Rev.B 19.02.27 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	External Load - 1	1 pcs	4/10/19	4/10/19	0.00	1.00	External Load - 1		JK 5169247
							External Load - 2		
							External Load - 3		
120	QC 5	1 pcs	4/10/19	4/10/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
125	DC - 1 - B4B	1 pcs	4/10/19	4/10/19	0.00	0.00	DC - 1 - B4B		
							DC - 2 - B4B		
130	Packaging 3-1 - Stock - B4B	1 pcs	4/10/19	4/10/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		

Cancelled job
Rout. Change

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	4/10/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 95 - (Small Fab) - Assemble as per DWG. Sheet 1 ***All assembly to be done in accordance with SWA swivel manual*** Descriptions: Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG. Laser engrave dart logo as per DWG. 120 - (QC5- Inspect part completeness to step on W/O) Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG. 125 - (Document Control) Photocopy blue file OM & OOPM-SWA6A Rev2 130 - (Identify as per dwg & Stock Location: _____) Bag and tag 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
SWA6A-6P	Electric Swivel 6,000 lb Safe Work Load (2,721 kg) zero value	1 pcs (1 ea)	95-External Load - 1	5157052	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
95-External Load - 1	SWA6A-6P	1	0	0	
Part Specifications					
Specifications could not be found.					

Plex 4/3/19 1:09 PM Dart.Renwick.Jennifer

Inspection Sheet Complete RA546

Job 192893

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
SWA6A-6P	03-2153-02		1	☒ es	☐ es	☐ es	☐ es	STOCK	S029415	S157052	192893	Part arrived without damage. Rework as per ECN 19-579 at Rev E. Identify and return to Stock.
0			0	☐ es	☐ es	☐ es	☐ es					
0			0	☐ es	☐ es	☐ es	☐ es					
0			0	☐ es	☐ es	☐ es	☐ es					
0			0	☐ es	☐ es	☐ es	☐ es					
0			0	☐ es	☐ es	☐ es	☐ es					

QC Approval: AT

Date: 27-Feb-19

Special Return/Rework Instructions:

→ op 400 Added

5169247

SWA6A-6
Not affect by
ECN.

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date:	19.02.13	Job No.:	RB18-EXTERNAL LOAD	ADR Yes/No:	N	ADR Date:		ECN #:	19- 579
Product No.:	DART TOOLING EXTERNAL LOAD			Created By:	VM	Approved By:	VHP		
Product Name:	SEE BELOW			Checked By:	mt				

Reason for Change:
INTERFERENCE BETWEEN WIRE AND WIRE CLAMP

Documents Released:

SWA6A REV E
SWA6A-700B REV A

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: 19-579

PAPERWORK UPDATE ☐ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10		N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	N			
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MD		mt 19.02.20
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MD		mt 19.02.20
17	Update / Verify Authorized Release Certificate Database	Y	MD		mt 19.02.20
18	Create / Update Change Record Form / Item Card Database	Y	MD		mt 19.02.20
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

ALL STOCK NEED TO BE RE-WORK
PLACE DRAWING SWA6A REV 4 IN SUPERCEED FOLDER
RELEASE SWA6A REV E DRAWING
RELEASE SWA6A-700B REV A DRAWING
CLOSE URF 19-579

Need Dan to update.
All SWA6A - Change Job Bom's
only affects swA6A-3 - Done.

ECN Verified & Complete: *MT*

Date: *MARCH 28/19*

PN

JOB

STK

SWA6A-2 = ~~192891, 192892,~~

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